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| Extended Abstract for ASPEN 2019(2~4pages) Title Here in English(Arial Narrow 24pt) |
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| **(Name in English,Arial Narrow 12pt) Firstname Lastname1, John Smith1, Ichiro Honda2,# and Wei Chang1** (Arial Narrow 7.5pt) 1 Department of Mechanical Engineering, ABCD University, 123 Shattuck St., Berkeley, CA 98000, USA2 Department of Mechanical Engineering, Shimane Institute of Technology, 23-7, Motomachi, Matue, Shimane, 222-2222, Japan# Corresponding Author / Email: ihonda@shimaneit.or.jp, TEL: +81-222-33-4444, FAX: +1-222-33-4444 |
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| KEYWORDS: (Arial Narrow 7.5pt), Precision machining, Cutting force, Carbon fiber, Cutting force |
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| *Abstract should be written in English using Times New Roman 9pt. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here. Write English abstract here.* |
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| **NOMENCLATURE**a = directional orientation of the systemh = strip thickness with strip thickness and strip thickness strip thickness |

**1. Introduction (Times New Roman 10pt)**

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**2. Extension of Two-Dimensional Model to the Turning Process (Times New Roman 10pt)**

**2.1 Simulation (Times New Roman 9.5pt)**

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Fig. 1 Block diagram of multi-modal chatter model of a high speed machining center (Times New Roman 9pt)

Fig. 2 Block diagram of multi-modal chatter model of a high speed machining center

**2.1.1 Simulation (Times New Roman 9.5pt)**

Contents of the journal should be written in English using Times New Roman 9pt. Contents of the journal should be written in English using Times New Roman 9pt. Contents of the journal should be written in English using Times New Roman 9pt. Contents of the journal should be written When horizontal figure or table is inserted.

Fig. 3 Block diagram of multi-modal chatter model of a high speed machining center (Times New Roman 9pt) in English using Times New Roman 9pt. Contents of the journal should be written in English using Times New Roman 9pt. Contents of the journal should be written in English using Times New Roman 9pt. Contents of the journal should be written in English using Times New Roman 9pt. Contents of the journal should be written in English using Times New Roman 9pt. Contents of the journal should be written in English using Times New Roman 9pt. Contents of the journal should be written in English using Times New Roman 9pt. Contents of the journal should be written in English using Times New Roman 9pt.

**3. Conclusions (Times New Roman 10pt)**

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Table 1 Comparison of measured roughness data

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**ACKNOWLEDGEMENT**

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2. Tlusty, J., Smith, S. and Zamudia, C., “Operation Planning Based on Cutting Process Model,” Int. J. Precis. Eng. Manuf.-Green Tech., Vol. 39, No. 12, pp. 517-521, 1990.
3. Tlusty, J., Smith, S. and Zamudia, C., “Operation Planning Based on Cutting Process Model,” Int. J. Precis. Eng. Manuf.-Green Tech., Vol. 39, No. 12, pp. 517-521, 1990.